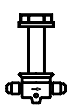


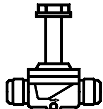
032R9500

032R9500

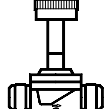
CFC, HCFC, HFC



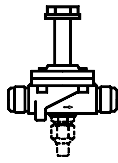
EVR 2,
3 (NC)



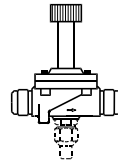
EVR 4, 6,
8, 10 (NC)



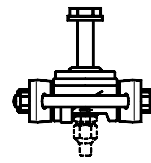
EVR 6,
10 (NO)



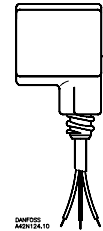
EVR 15 (NC)



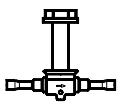
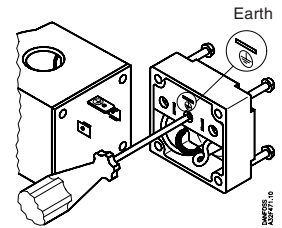
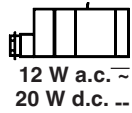
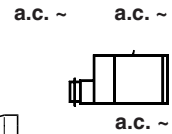
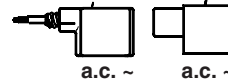
EVR 15 (NO)



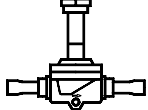
EVR 15, 20 (NC)



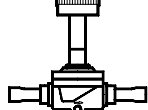
Earth
Yellow/
Green



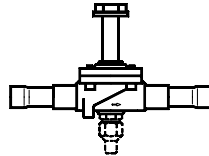
EVR 2,
3 (NC)



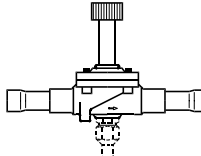
EVR 4, 6,
8, 10 (NC)



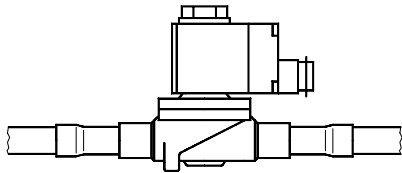
EVR 6,
10 (NO)



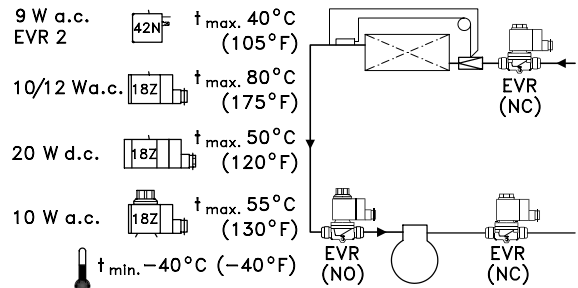
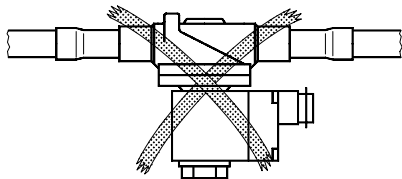
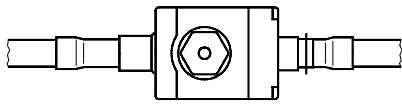
EVR 15, 18,
20, 22 (NC)



EVR 15, 20,
22 (NO)



DANFOSS
A32F13Z.1.4



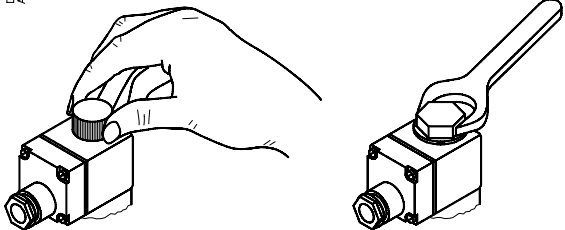
9 W a.c. EVR 2 $t_{max.} 40^{\circ}C$ (105°F)
 10/12 W a.c. $t_{max.} 80^{\circ}C$ (175°F)
 20 W d.c. $t_{max.} 50^{\circ}C$ (120°F)
 10 W a.c. $t_{max.} 55^{\circ}C$ (130°F)
 $t_{min.} -40^{\circ}C$ (-40°F)

Min. medium temperature: $-40^{\circ}C$ (-40°F)
 Max. medium temperature: $105^{\circ}C$ (221°F)
 Max. working pressure: EVR2-10 PB=35bar
 Max. working pressure: EVR15-22 PB=32bar
 Max. opening diff. pressure (MOPD): \rightarrow

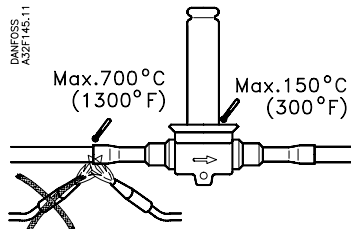
DANFOSS
A32F17.3.1.4

DANFOSS
A32F15B.1.2

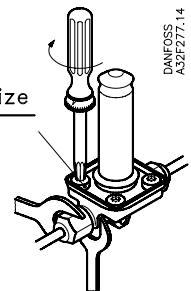
Nm | kpm | ft-lbs
1,4 | 0,15 | 1



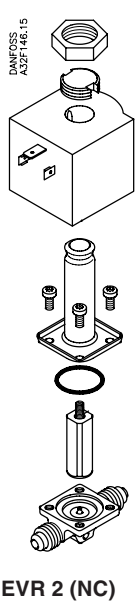
DANFOSS
A32F14S.1.1



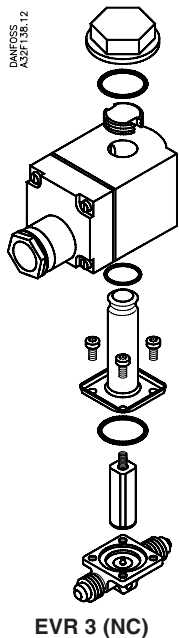
EVR	Nm	kpm	ft-lbs	Torx size
2-3	1.4	0.15	1	T 15



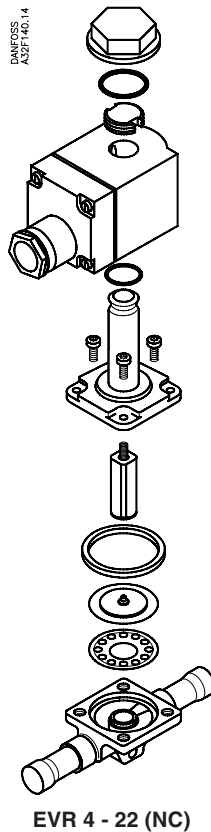
DANFOSS
A32F17.1.4



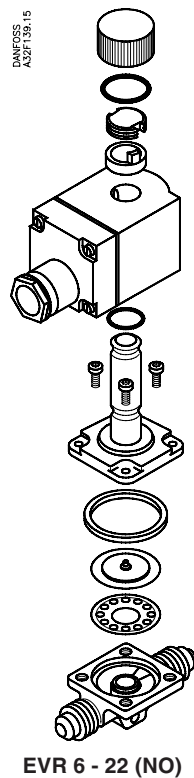
EVR 2 (NC)



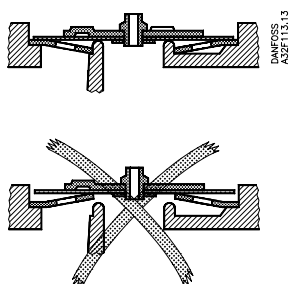
EVR 3 (NC)



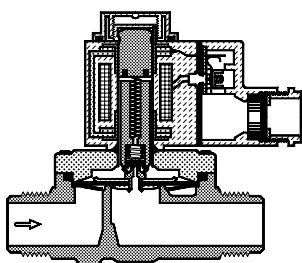
EVR 4 - 22 (NC)



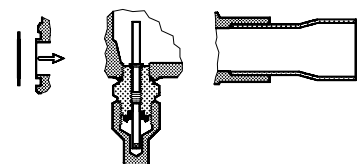
EVR 6 - 22 (NO)



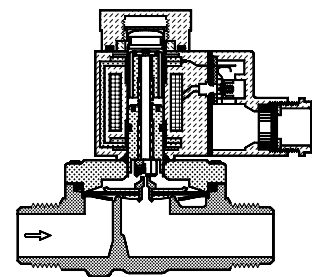
DANFOSS
A3ZF113.13



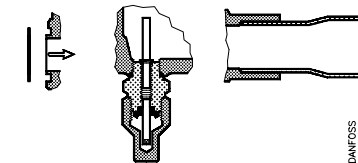
EVR 15 - 22 (NC)



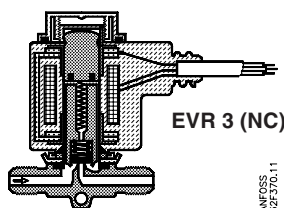
DANFOSS
A3ZF475.11



EVR 15 - 22 (NO)

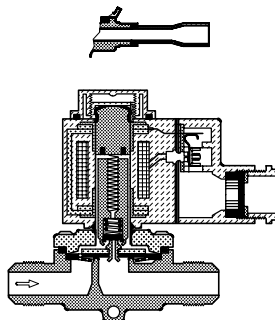


DANFOSS
A3ZF377.12



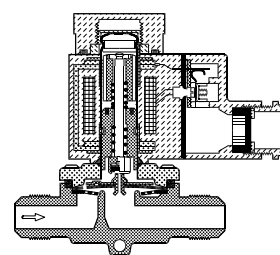
EVR 3 (NC)

DANFOSS
A3ZF376.11



EVR 4 - 10 (NC)

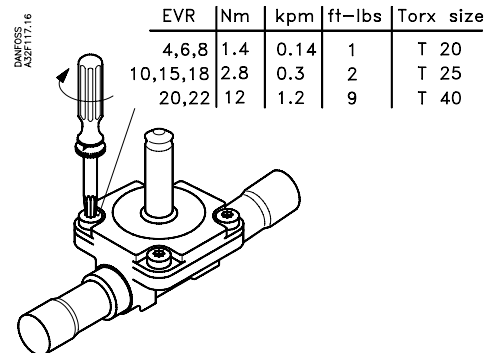
DANFOSS
A3ZF576.10



EVR 6 - 10 (NO)



DANFOSS
A3ZF577.14

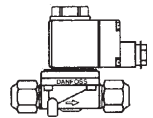


EVR	Nm	kpm	ft-lbs	Torx size
4,6,8	1.4	0.14	1	T 20
10,15,18	2.8	0.3	2	T 25
20,22	12	1.2	9	T 40

DANFOSS
A3ZF114.16

INSTRUCTIONS

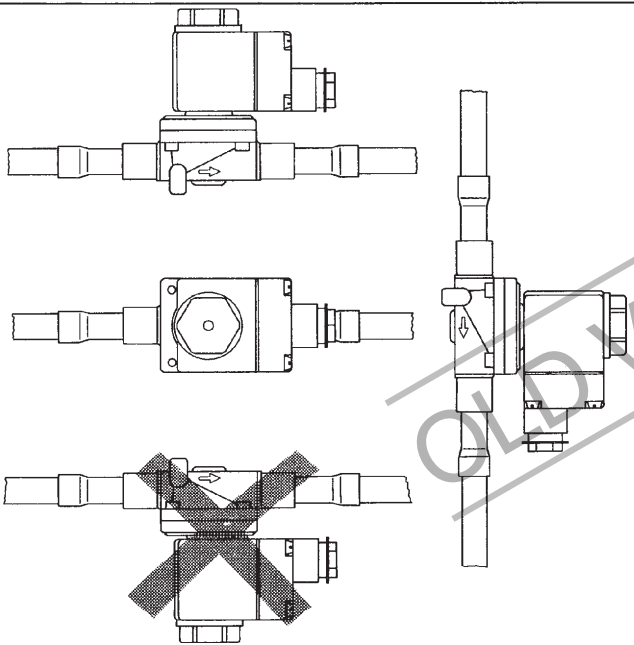
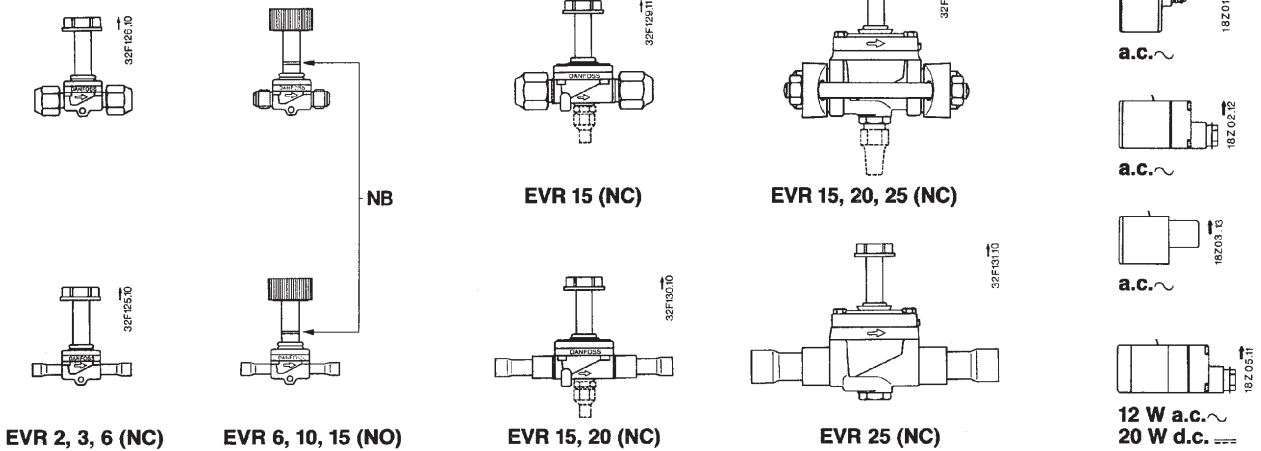
EVR, Normally Closed (NC)
EVR, Normally Open (NO)



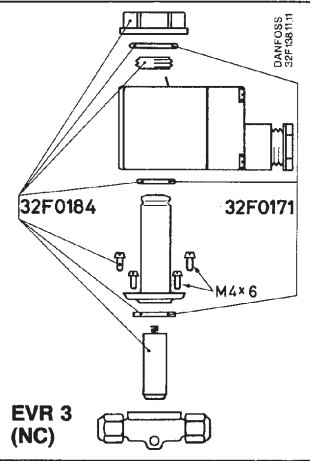
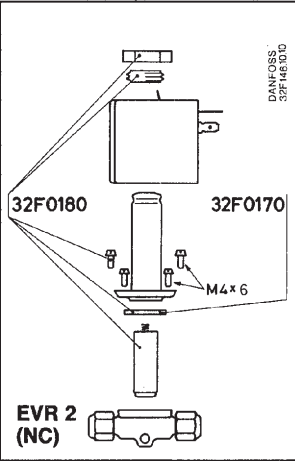
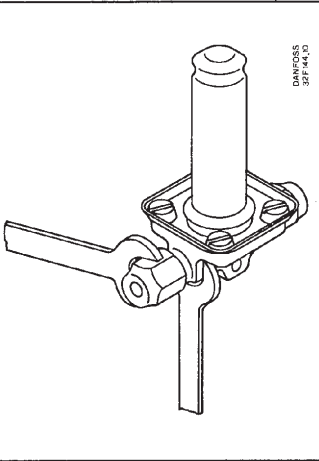
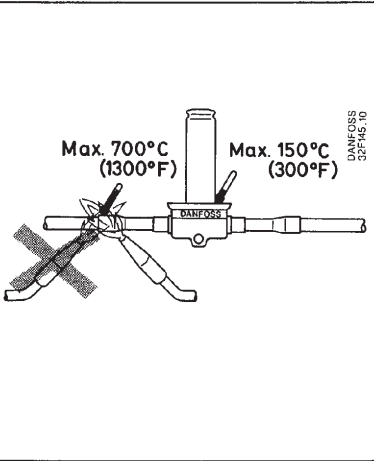
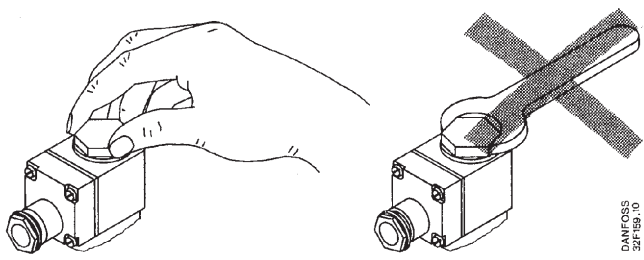
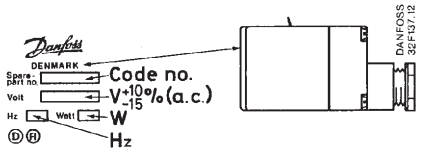
032R9639

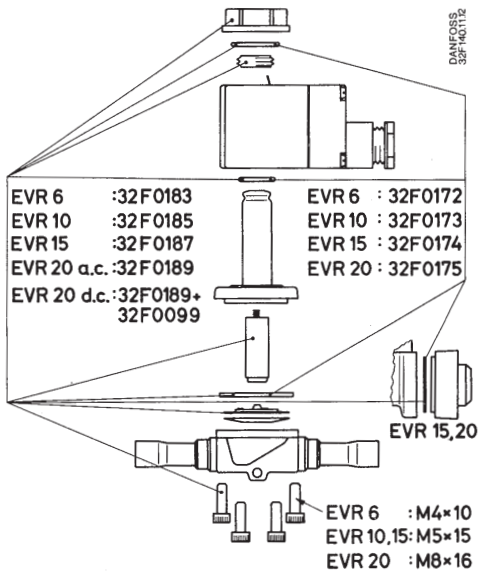
032R9639

R 12, R 22, R 502

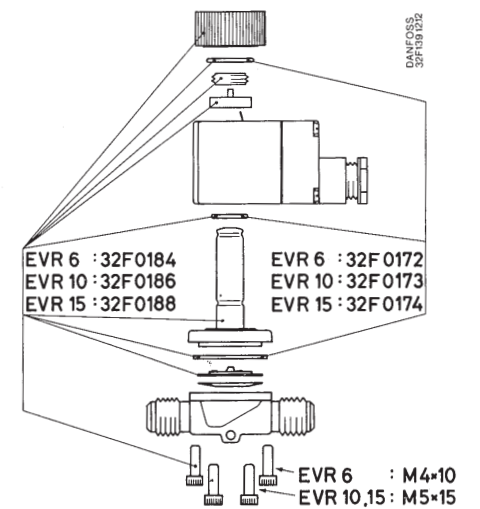


9 W a.c. EVR 2	42N	t _{max.} 40°C (105°F)
10/12 W a.c.	18Z	t _{max.} 80°C (175°F)
20 W d.c.	18Z	t _{max.} 50°C (120°F)
10 W a.c. EVR(NO)	18Z	t _{max.} 55°C (130°F)
		t _{min.} -40°C (-40°F)
Min. medium temperature:		-40°C (-40°F)
Max. medium temperature:		120°C (250°F)
Max. operating pressure:		35 bar eff (500 psig)
Max. opening diff. pressure (MOPD):		46 bar eff (650 psig)
P test max.:		

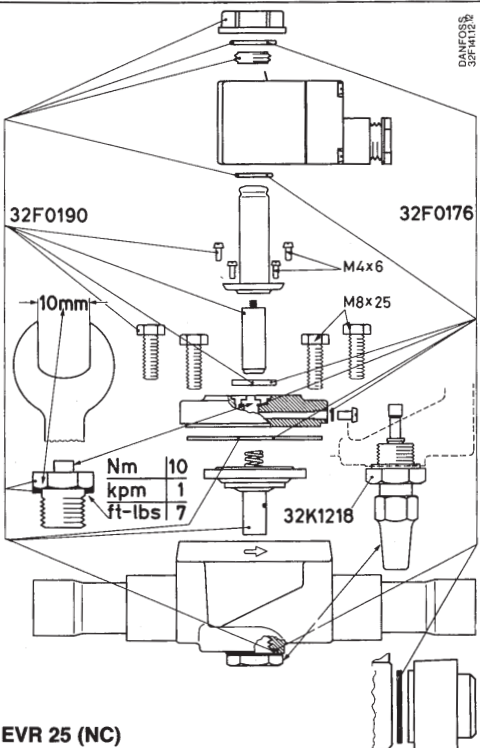




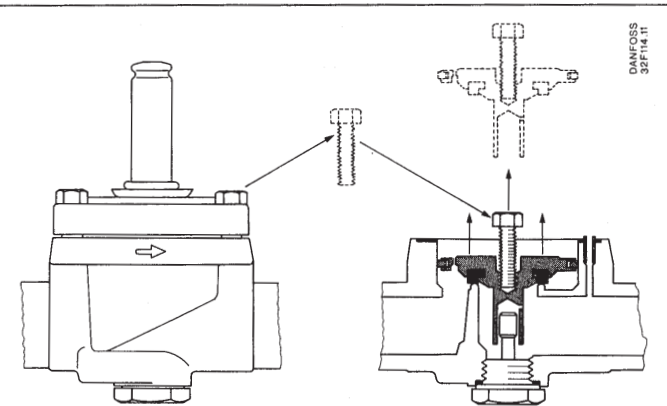
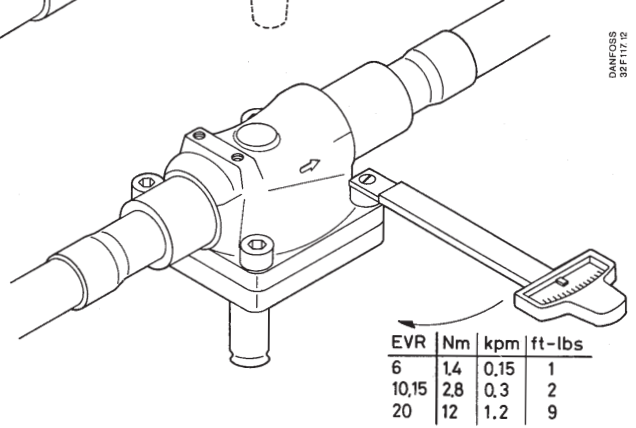
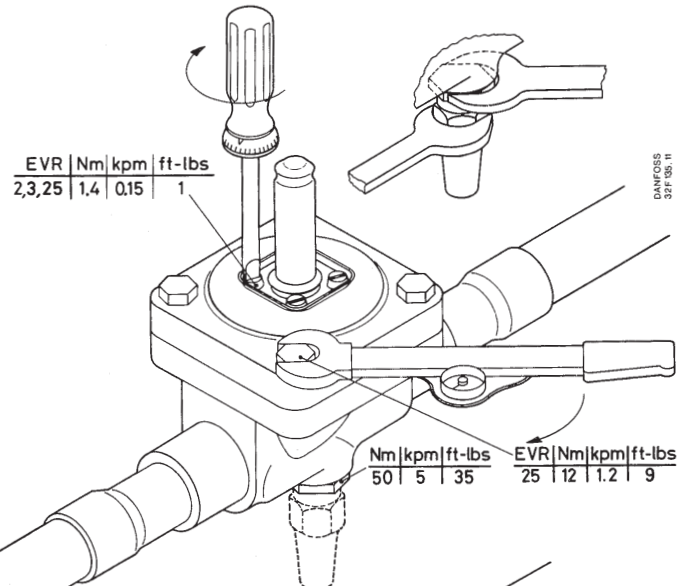
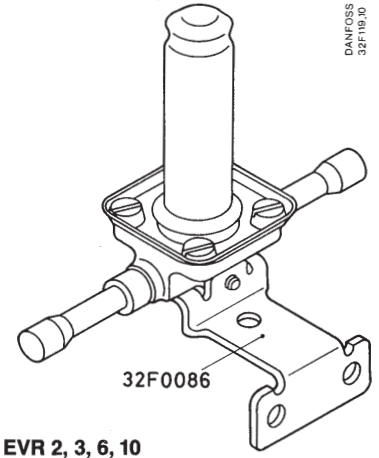
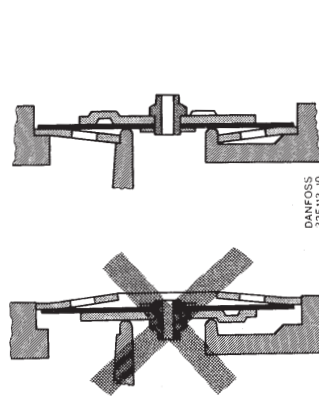
EVR 6, 10, 15, 20 (NC)



EVR 6, 10, 15 (NO)



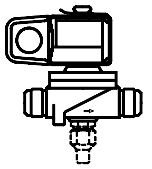
EVR 25 (NC)





INSTRUCTIONS

EVR 2 - 22 Normally Closed (NC)
EVR 6, 10, 15 Normally Open (NO)

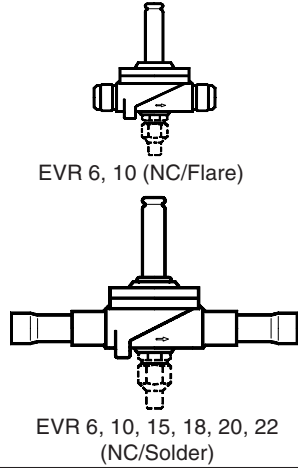
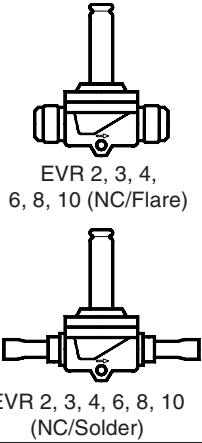


032R9522

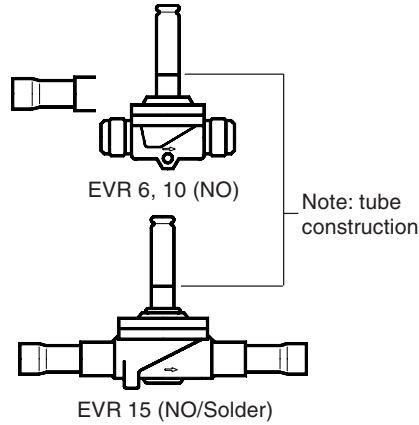
032R9522

Refrigerants:
HFC, HCFC, CFC

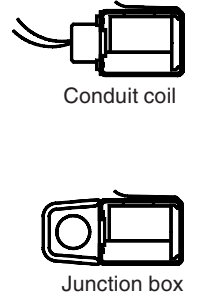
Valve, NC version



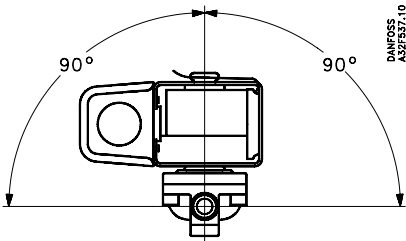
Valve, NO version



Coil



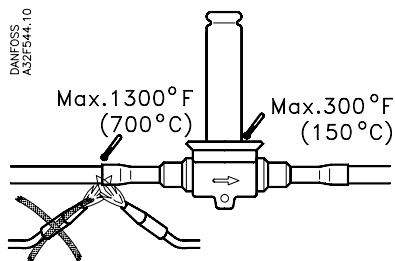
Mounting position



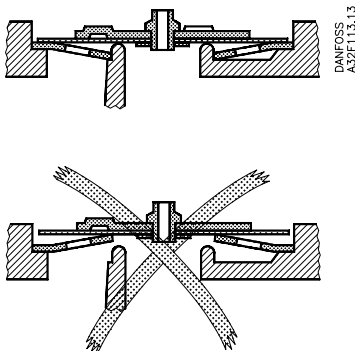
Operating conditions

Max. working pressure (MWP)	EVR 2, 3, 4, 6, 8, 10:		500 psig (35 bar p _e)
	EVR 15, 18, 20, 22:		460 psig (32 bar p _e)
Max. test pressure	650 psig (45 bar p _e)		
Max. opening diff. pressure (MOPD)	NC Valves	AC	DC
	EVR 2 - 18 EVR 20 - 22	350 psig (24 bar p _e) 350 psig (24 bar p _e)	260 psig (18 bar p _e) 230 psig (16 bar p _e)
	NO Valves	AC	DC
	EVR 6, 10, 15	350 psig (24 bar p _e)	300 psig (21 bar p _e)
Refrigerant temperature	max.	220°F (105°C)	
	min.	-40°F (-40°C)	
Ambient temperature	max.	120°F (50°C)	
	min.	-40°F (-40°C)	

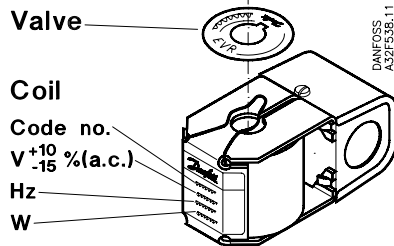
Soldering of copper connections



Mounting of diaphragm



Identification of coil and valve



Caution

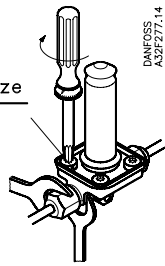
Wiring and fusing (when used) must comply with prevailing local and national wiring codes and ordinances.

Transformer selection

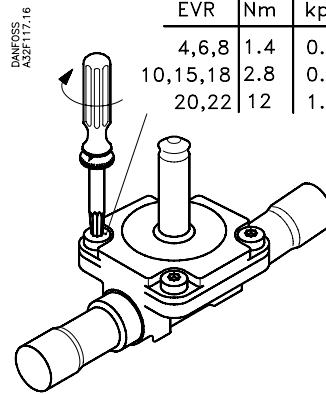
Coil		Inrush [Volt-Amp]	Holding	
			[W]	[Volt-Amp]
208-240 V	50-60 Hz	76	17.5	40
110-120 V	50-60 Hz	76	17.5	40
24 V	60 Hz	76	17.5	40
120/208 V	50-60 Hz	76	17.5	40
120 V DC			23.0	

Tightening torques

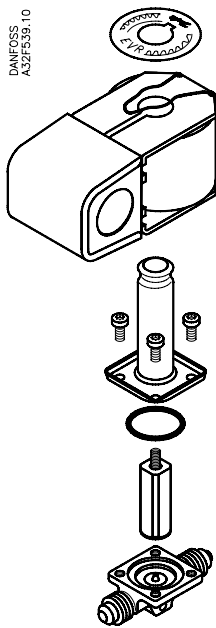
EVR	Nm	kpm	ft-lbs	Torx size
2-3	1.4	0.15	1	T 15



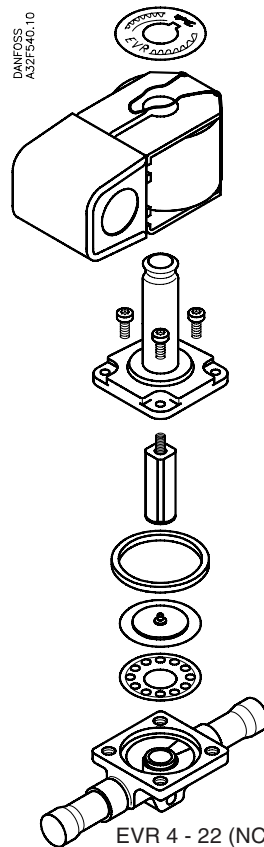
EVR	Nm	kpm	ft-lbs	Torx size
4,6,8	1.4	0.14	1	T 20
10,15,18	2.8	0.3	2	T 25
20,22	12	1.2	9	T 40



Valve and coil construction, NC versions

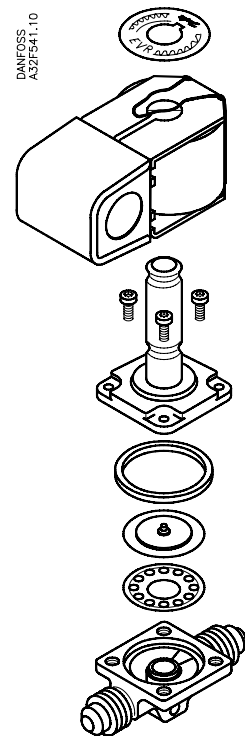


EVR 2, 3 (NC)



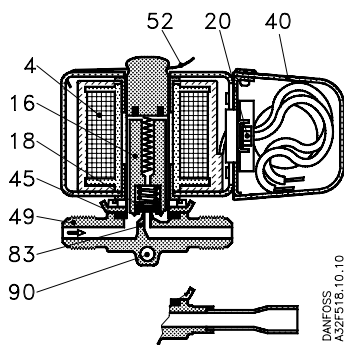
EVR 4 - 22 (NC)

Valve and coil construction, NO versions

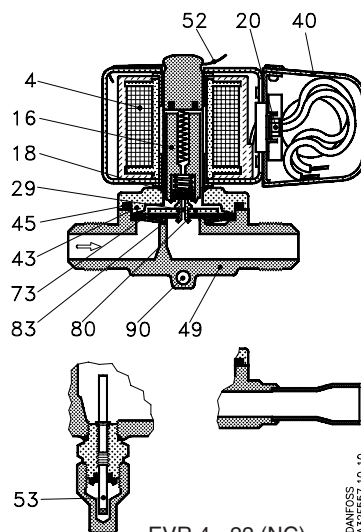


EVR 6 - 15 (NO)

Cut-away, NC versions (Position numbers: see Danfoss Technical Leaflet)

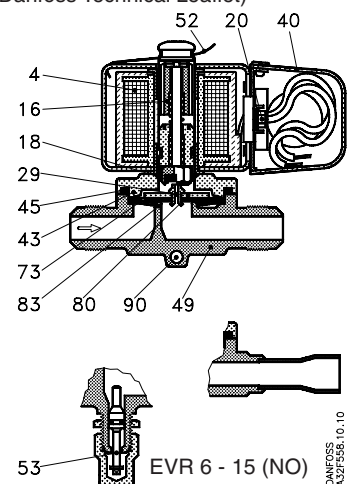


EVR 2, 3 (NC)



EVR 4 - 22 (NC)

Cut-away, NO versions (Position numbers: see Danfoss Technical Leaflet)

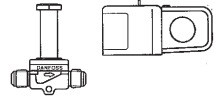


EVR 6 - 15 (NO)



INSTRUCTIONS

EVR Normally Closed (NC)
EVR Normally Open (NO)



032R9647

032R9647

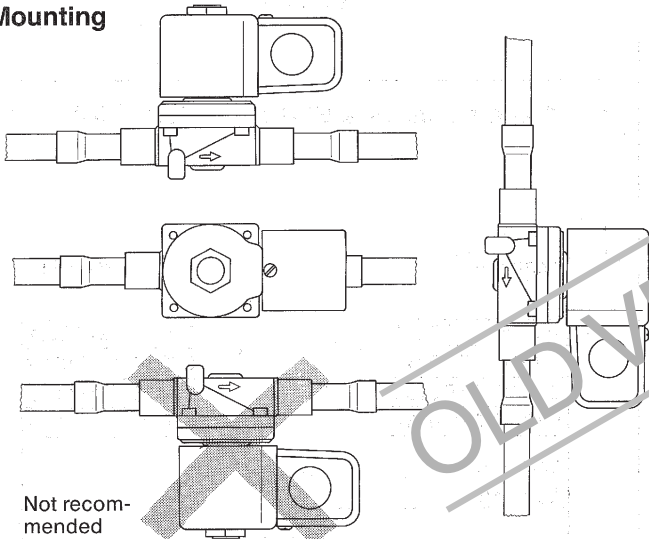
Refrigerants

R 12, R 22, R 502

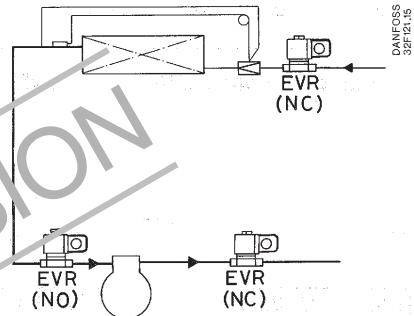
Types

Coil	Code no.
110-120 V/50/60 Hz	18Z7512
208-240 V/50/60 Hz	18Z7511
24 V/50/60 Hz	18Z7513

Mounting



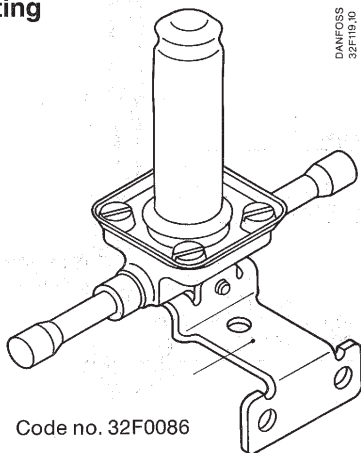
Operating conditions



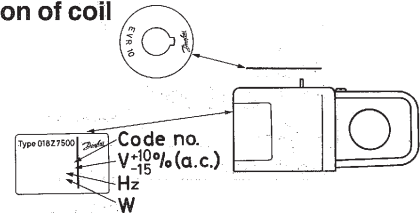
Safe working pressure (SWP)	EVR 3, 6, 10, 25: 500 psig (35 bar p _e) EVR 15, 20: 460 psig (32 bar p _e)
Max. test pressure	650 psig (45 bar p _e)
Max. opening diff. pressure (MOPD)	NC 350 (24 bar p _e) NO 300 (21 bar p _e)
Refrigerant temp.	max. 250°F (120°C) min. -40°F (-40°C)
Ambient temp.	max. 120°F (50°C) min. -40°F (-40°C)

Bracket mounting

for EVR 3, 6, 10



Identification of coil



Caution

Wiring and fusing (when used) must comply with prevailing local and national wiring codes and ordinances.

Transformer selection

Coil	Amp	Inrush		Holding	
		Volt-Amp	Amp	Volt-Amp	Amp
208-240 V 50-60 Hz	0.34	76	0.20	45	
110-120 V 50-60 Hz	0.66	76	0.39	45	
24 V 60 Hz	3.2	76	1.7	40	

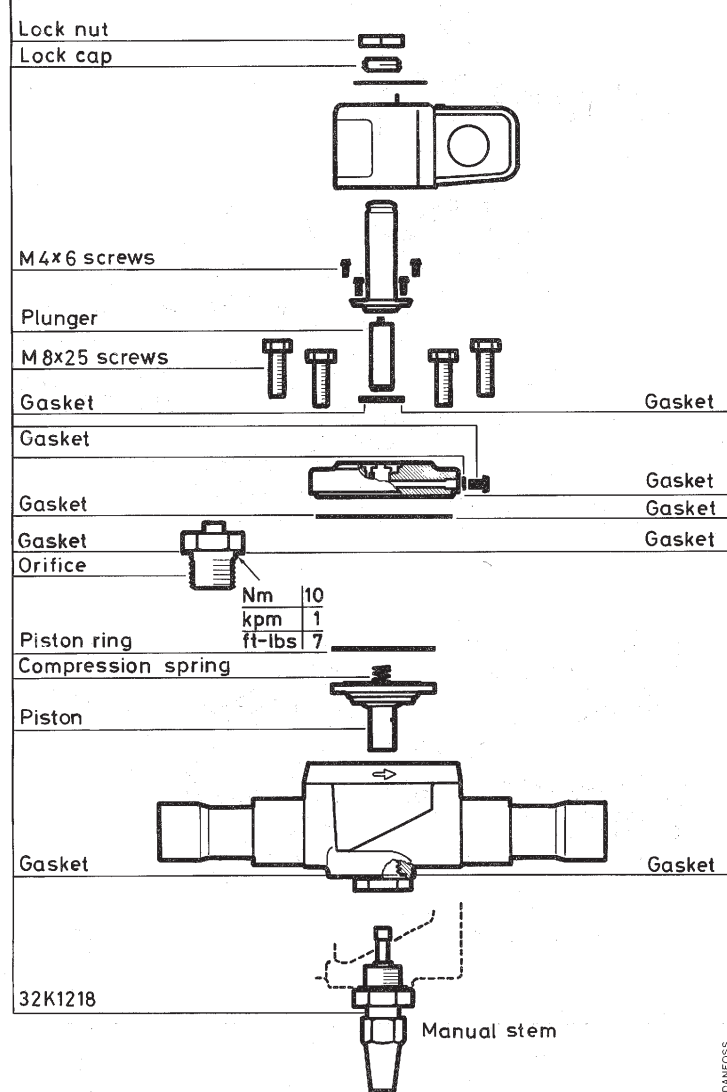
Service kits code nos. EVR 25 (NC)

Repair kits

Gasket kits

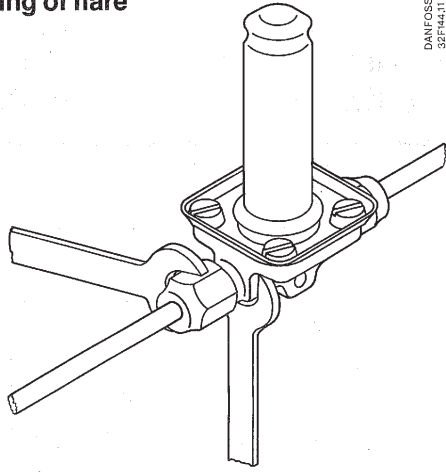
EVR 25: 32F0238

32F0225



DANFOSS
32F1217

Tightening of flare

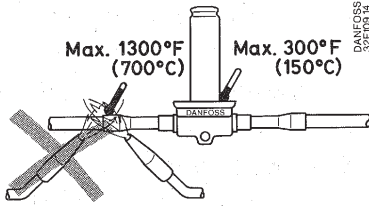


DANFOSS
32F144.11

Soldering

Remove coil before soldering

Aim flame away from valve body



DANFOSS
32F155.14

Service kits code nos. EVR 3 (NC)

Repair kits

Gasket kits

EVR 3 : 32F0230

32F0220

Lock nut
Lock cap

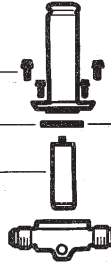


M4x6 screws

Gasket

Gasket

Plunger



DANFOSS
32F111.14

Service kits code nos. EVR 6, 10, 15 (NO)

Repair kits

Gasket kits

EVR 6 : 32F0232

EVR 6 : 32F0221

EVR 10 : 32F0234

EVR 10 : 32F0222

EVR 15 : 32F0236

EVR 15 : 32F0223

Lock nut



Lock cap



Spacer



NO unit
(includes plunger)



Gasket

Gasket

Diaphragm



EVR 6 : M4 x 10
EVR 10,15 : M5 x 15 } screws



DANFOSS
32F110.13

Service kits code nos. EVR 6, 10, 15, 20 (NC)

Repair kits

Gasket kits

EVR 6 : 32F0231

EVR 6 : 32F0221

EVR 10 : 32F 0233

EVR 10 : 32F0222

EVR 15 : 32F 0235

EVR 15 : 32F0223

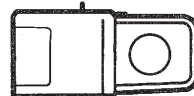
EVR 20 : 32F 0237

EVR 20 : 32F0224

Lock nut



Lock cap



Plunger



Gasket

Gasket

Diaphragm

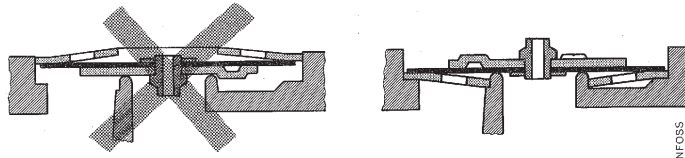


EVR 6 : M4 x 10
EVR 10,15 : M5 x 15
EVR 20 : M8 x 16 } screws



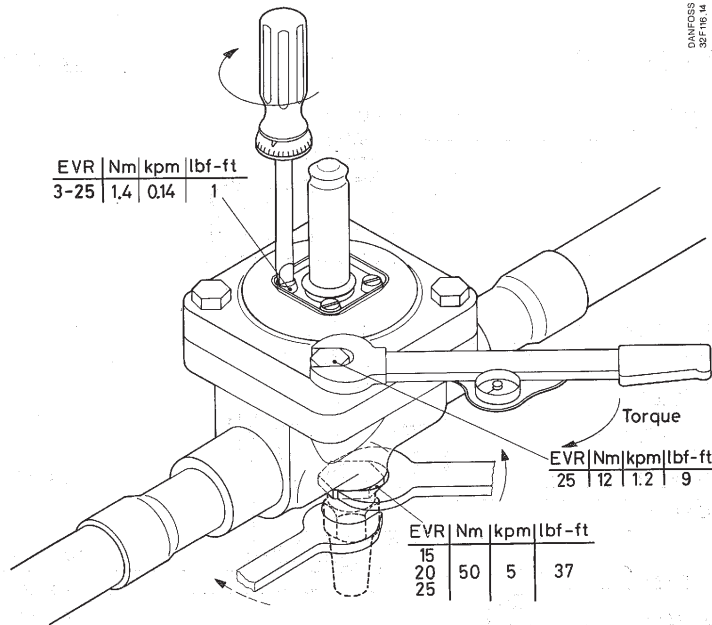
DANFOSS
32F122.14

Diaphragm replacement

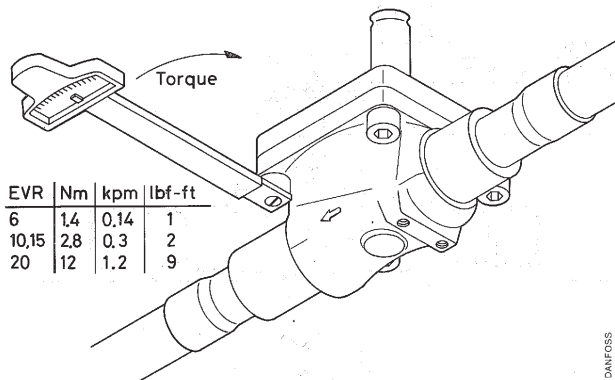


DANFOSS
32F113.10

Tightening torques

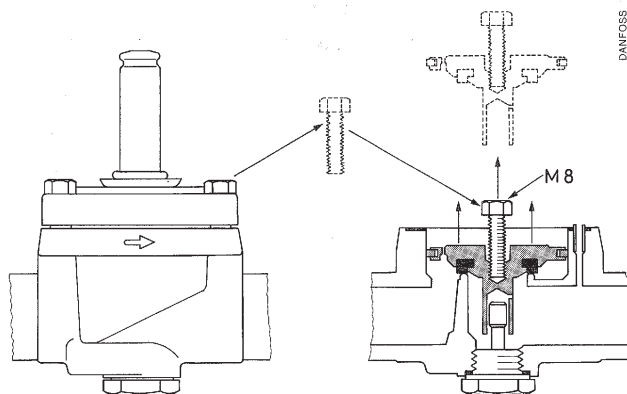


DANFOSS
32F116.14



DANFOSS
32F117.3

Servo piston removal



DANFOSS
32F114.12